

- ⚠ **WARNING: Important! Read and understand these instructions before installing or using the Replacement Actuator. If the actuator is not properly installed, personal injury and damage to the lift could result.**
- ⚠ **WARNING: If components are damaged or missing, contact your GF Health Products, Inc. ("GF") authorized distributor immediately. DO NOT use substitute parts. Use only Lumex replacement parts.**
- ⚠ **WARNING: GF Health Products, Inc. assumes no responsibility for any damage or injury caused by improper installation or use of this product.**

1. Unplug actuator and hand pendant connector.



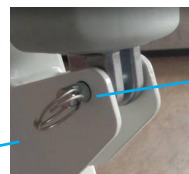
Hand Pendant Connector

Actuator Connector

2. Remove the retainer ring from actuator top of boom bracket firstly; then remove the retainer ring from actuator bottom of boom bracket.



Top Retainer Ring



Bottom Retainer Ring



Remove the Ring with Bolt

Bolt

Ring

3. Remove the actuator.



Remove The Actuator

Top Of Actuator Hole For Retainer Ring.

Actuator Plug

Bottom Of Actuator Hole For Retainer Ring



Actuator

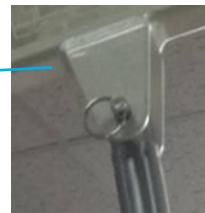
4. Raise the boom, replace new actuator by inserting retainer ring onto top actuator of boom bracket firstly, then insert the retainer ring onto bottom bracket actuator top of boom bracket.

Boom



Insert The Retainer Ring Onto Top Of Actuator Boom Bracket

Link Actuator



Retainer Ring

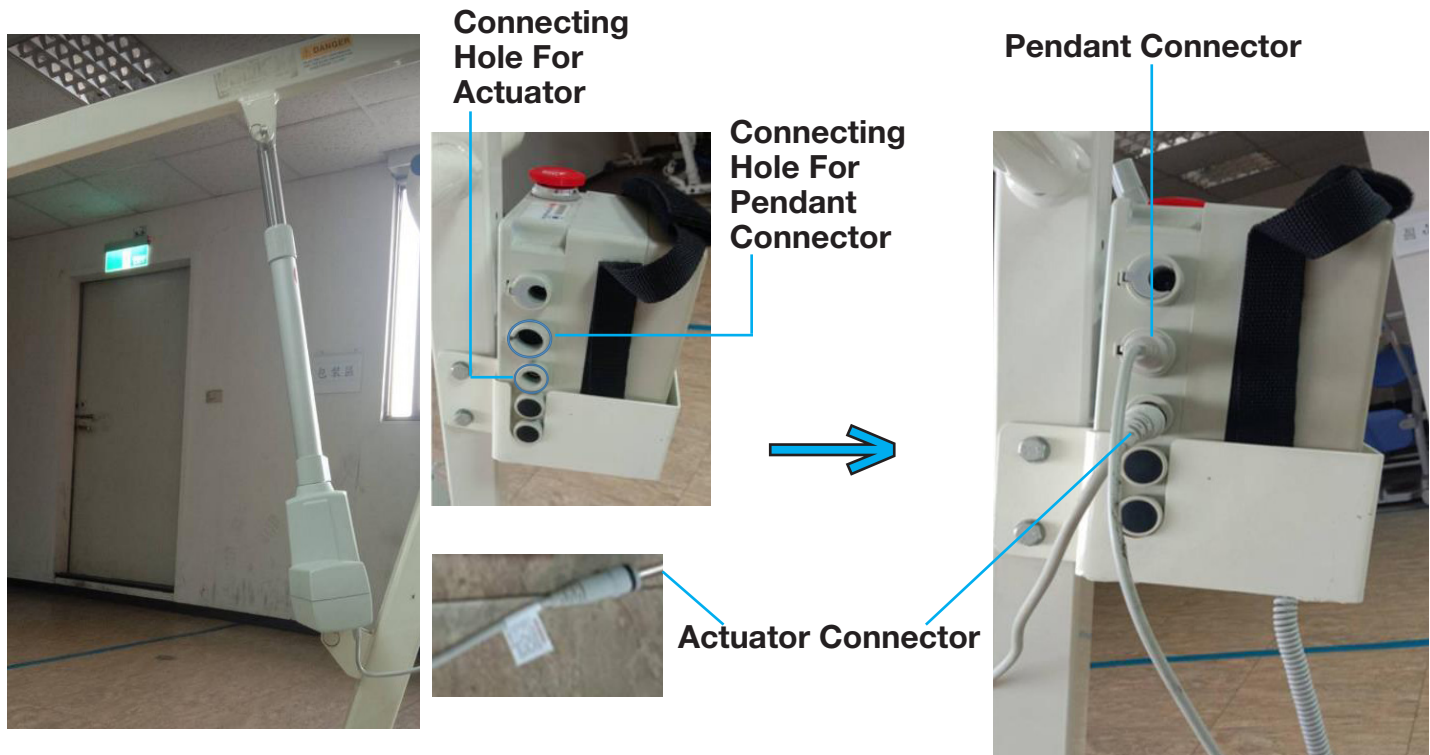


Retainer Ring



Actuator

5. Plug in actuator and hand pendant connector onto control box.



6. After completely replacing the actuator. Test raise and lower function of lift.



**Testing Raise
And Lower
Function**

LUMEX[®]

by graham-field

Manufactured For:
GF Health Products, Inc.
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Made In Taiwan

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LX_GF2400056-INS-LAB-RevA24



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