



ALPHA II BED ORDER FORM

Form# 999-0806-185
REV E 04/11

Model 706

To order NEW beds, please contact a GF Health Products Sales Representative at 1-800-554-9215

ALPHA II BEDS AVAILABLE

Order #	Description	Qty Ordered	Order Date
AX Series with Standard Caster and Backlit Staff Control			
AX7074	76" Grid Deck — Full electric with standard casters and staff control		
AX7174	80" Grid Deck — Full electric with standard casters and staff control		
AX7014	76" Pan Deck — Full electric with standard casters and staff control		
AX7114	80" Pan Deck — Full electric with standard casters and staff control		
AY Series with One Step Locking Mechanism and Backlit Staff Control			
AY7074	76" Grid Deck — Full electric with M-Lok and staff control		
AY7174	80" Grid Deck — Full electric with M-Lok and staff control		
AY7014	76" Pan Deck — Full electric with M-Lok and staff control		
AY7114	80" Pan Deck — Full electric with M-Lok and staff control		
AX-04 Series with 4" Total Lock Steel Casters and Backlit Staff Control			
AX707404	76" Grid Deck — Full electric with total lock casters and staff control		
AX717404	80" Grid Deck — Full electric with total lock casters and staff control		
AX701404	76" Pan Deck — Full electric with total lock casters and staff control		
AX711404	80" Pan Deck — Full electric with total lock casters and staff control		
AY-030A Series with M-Lok, Staff Control, and Backlit Handset and Underbed Light			
AY7074030A	76" Grid Deck — FE with M-Lok, staff control, backlit pendant & underbed light		
AY7174030A	80" Grid Deck — FE with M-Lok, staff control, backlit pendant & underbed light		
AY7014030A	76" Pan Deck — FE with M-Lok, staff control, backlit pendant & underbed light		
AY7114030A	80" Pan Deck — FE with M-Lok, staff control, backlit pendant & underbed light		
AW Series with One Step Locking Mechanism			
AW7174	80" Grid Deck — FE with one step locking mechanism		
AW7174030A	80" Grid Deck — FE with one step locking mechanism, staff control, backlit pendant/underbed light		
AW7114030A	80" Pan Deck — FE with one step locking mechanism, staff control, backlit pendant/underbed light		

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ALPHA II BED SERVICE PART ORDER FORM

Model 706

Form# 999-0806-185
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The following list of service parts for the Alpha II Bed have been provided for your convenience. Please keep this list in a secure location and use as a reference when ordering new or replacement parts. A general bed diagram has been provided on the last page.

To order new or replacement SERVICE PARTS, please contact a Basic American Medical Products Customer Service Representative at 1-800-365-2338 to confirm you are ordering the right part.

MAIN BED SECTIONS		Please see back diagram (page 10) for general part identification.			
Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
DECKING					
Same as Part#	999-0806-900G	Main Frame Weldment (Reference-NOT A SERVICE PART)	1		
Same as Part#	999-0779-920G	Standard Head/Back Grid Deck Weldment (76" & 80")	1		
Same as Part#	999-0779-930G	Standard Foot Grid Deck Weldment (80")	1		
	999-0775-936G	Optional Foot Grid Deck Weldment (76")	(1)		
Same as Part#	999-0779-940G	Standard Knee Grid Deck Weldment (76" & 80")	1		
Same as Part#	999-0796-982G	Optional Head/Back Pan Deck Weldment (76" & 80")	(1)		
Same as Part#	999-0796-983G	Optional Foot Pan Deck Weldment (80")	(1)		
	999-0796-986G	Optional Foot Pan Deck Weldment (76")	(1)		
Same as Part#	999-0796-984G	Optional Knee Pan Deck Weldment (76" & 80")	(1)		
Same as Part#	999-0748-001	Edema Ratchet Positioner Assembly	2		
Same as Part#	999-0775-910G	Leveler Strap Mounting Weldment	2		
HEAD & FOOT U-LEVERS & RADIAL ARM					
Same as Part#	999-0779-903G	Lower Head & Foot U-Lever Weldments	2		
Same as Part#	999-0806-904G	Upper Foot U-Lever Weldment	1		
Same as Part#	999-0806-914G	Upper Head U-Lever Weldment	1		
Same as Part#	999-0779-003G	Radial Arm Tube	1		
CASTER CARRIAGE ASSEMBLIES					
Same as Part#	999-0779-955G	Standard Caster Carriage Assembly with two Locking and two Non-Locking Casters	1		
Same as Part#	999-0779-958G	Optional Locking Caster Carriage Assembly with Pedal-Lock at Foot end and Caster Keepers at Head	(1)		
Same as Part#	999-0779-954G	Optional Caster Carriage Assembly with four 4" Locking Steel Casters	(1)		
CASTERS (if ordered separately)					
Same as Part#	100-6330-061	Single Non-Locking Casters for Standard Carriage	2		
Same as Part#	100-6330-062	Single Locking Casters for Standard Carriage	2		
Same as Part#	100-6330-061	Single Non-Locking Casters for Locking Carriage	4		
CAPPING (if ordered separately)					
Same as Part#	999-0775-001	Half Moon Caps (16 U-levers & 4 Carriage)	20		
Same as Part#	100-4700-015	1.00" Square Tube End Cap (Main Frame)	6		
Same as Part#	100-4700-017	1.00" x 2.00" Rect. Tube End Cap (2 Main Frame & 4 Carriage)	6		
Same as Part#	100-4700-020	14-20GA x 1.25" Square Tube End Cap (Caster Carriage)	4		
Same as Part#	100-4700-021	1/2-13 x 1.50" Rectangular Tube End Cap (Radial Arm)	2		
Same as Part#	100-4717-002	10-12GA x 1.75" Round End Cap (Caster Carriage)	4		

BED END COMPONENTS		Please see back diagram (page 10) for general part identification.			
Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
*STAFF CONTROL IS NOT INCLUDED IN STANDARD OR CUSTOM BOARD KITS - PLEASE ORDER ELECTRONICS KIT ZL815000 IN ADDITION TO YOUR BOARD KIT ORDER					
ZL815000		*Embedded Staff Control Electronics Kit	1		
AB53750	-	Solar Oak Hd/Ft Boards w/cutout for emb. staff control	1/1		
AB48750	-	Med Oak Hd/Ft Boards w/cutout for emb. staff control	1/1		
AB80750	-	Walnut Oak Hd/Ft Boards w/cutout for emb. staff control	1/1		
AB29750CCR	-	Wind Mah CC Hd/Ft Boards w/cutout for emb. staff control	1/1		
AB04750CCR	-	Wild Cher CC Hd/Ft Boards w/cutout for emb. staff control	1/1		
FIGURED MAHOGANY NOT AVAILABLE					
STANDARD MOUNTING KIT 999-0806-000 INCLUDES:					
Same as Part#	999-0746-035G	Angled Mounting Tubes (for mounting boards to frame)	4		
Same as Part#	100-4700-015	1" Square Tube End Caps (pre-inserted in mounting tubes)	4		
Same as Part#	100-5425-081	1/4-20 UNC x 1.50" Phillips Pan Head Machine Screws	8		
Same as Part#	100-7931-007	5/16 x 1.50" Clevis Pin with hole	4		
Same as Part#	100-2001-006	1-9/16 Hair Pin Clip	4		
MISCELLANEOUS REPLACEMENT PARTS FOR BOARDS					
999-0746-888	-	1/4-20 UNC x .60 Long Threaded Inserts Kit	8 in kit		

HD/FT BOARDS WITH EMBEDDED STAFF CONTROL ASSEMBLIES					
Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
ZL815053	-	Solar Oak Hd/Ft. Boards with Staff Control	1/1/1		
ZL815048	-	Med. Oak Hd/Ft. Boards with Staff Control	1/1/1		
ZL815080	-	Montana Walnut Hd/Ft. Boards with Staff Control	1/1/1		
ZL815004CCR	-	Wild Cherry Hd/Ft. Boards with Staff Control	1/1/1		
ZL815029CCR	-	Windsor Mahogany Hd/Ft. Boards with Staff Control	1/1/1		
FIGURED MAHOGANY NOT AVAILABLE					

OTHER COMPONENTS		Please see back diagram (page 10) for general part identification.			
Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
-	999-0779-180	Standard Wireform Head-end Wallsaver (Works with 76", 80", 84" & trapeze adaptor bracket positions- also works on Locking Carriage Assembly: 999-0807-958G)	1		
999-0814-000	-	Corner Wire Mattress Retainer Kit (set of two retainers)	1 kit		
Same as Part#	999-0814-001	Single Wire Mattress Retainer	2		
999-0810-000	-	2 Corner Wire Mattress Retainers for Wide Kit Beds	1 kit		

ELECTRICAL COMPONENTS

Please see back diagram (page 10) for general part identification.

Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
Same as Part#	999-0775-052	Head Actuator/Motor	1		
Same as Part#	999-0806-201	Head Actuator/Motor Cable (47")	1		
Same as Part#	999-0775-053	Foot/Knee Actuator/Motor	1		
Same as Part#	999-0806-202	Foot/Knee Actuator/Motor Cable (44")	1		
Same as Part#	999-0806-051	Standard Hi/Lo Head- & Foot-end Actuator/Motors	2		
Same as Part#	999-0806-203	Head- & Foot-end Hi/Lo Actuator/Motor Cables (30")	2		
Same as Part#	999-0806-300	CB16 J-Box/Control Box (with internal battery backup)	1		
Same as Part#	999-0775-208	J-Box/Control Box 3-Prong Power Cable with Ground	1		
Same as Part#	999-0806-200	Control Box/Pendant Double "T" Cable	1		
Same as Part#	999-0808-299	Cap for end of "T" Cable for side not used by pendant	2		
Same as Part#	999-0806-305	"Standard" nonlit Pendant/Hand Controller	1		
Same as Part#	999-0791-000	Pendant Holster	1		
Same as Part#	999-0806-901	Standard Backlit Embedded Staff Control (with cable)	1		
Same as Part#	999-0806-001G	Staff Control Face Plate	1		
Same as Part#	999-0806-002	Staff Control Face Plate Gasket	1		
Same as Part#	100-5506-005	#6 x .75" FHSQ Wood Screws (to attach face plate)			
Same as Part#	999-0775-006G	Single Wide Shroud (covers staff control cables on board)	1		
Same as Part#	100-5506-002	#6 x .50" Phillips Blk Truss Hd. Screws (to attach shroud)			
*ZL815000	-	Replacement Staff Control Electronics Kit - includes Staff Control with Cable, Face Plate, Gasket, Shroud, Instruction Sheet, and attaching hardware (screws).	1 kit		
Same as Part#	999-0806-212	Optional Control Box/Staff Control Extension Cable (24") (For use in conjunction with Underbed Light)	1		
Same as Part#	999-0806-301	Optional Backlit Pendant/Hand Controller	1		
Same as Part#	999-0806-220	Optional Underbed Light (ordered with backlit pendant)	1		
Same as Part#	100-1100-018	Cable Ties for Optional UnderBed Light	2		
Same as Part#	100-1100-018	Cable Ties for all cables to frame	22		

REPLACEMENT 3" TWIN CASTERS

Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
Same as Part#	100-6330-061	Single Non-Locking 3" Twin Casters for Std. Caster Base	2 per base		
Same as Part#	100-6330-062	Single Locking 3" Twin Casters for Std. Caster Base	2 per base		
Same as Part#	100-6330-061	Single Non-Locking 3" Twin Casters for M-Lok	4 per base		

REPLACEMENT HARDWARE FOR TOTAL LOCK 4" CASTER CARRIAGE ASSEMBLY: 999-0779-954G

Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
Same as Part#	100-6340-015	4" Double Lock Caster with .513" Dia. x 1.625" Stem	4		
Same as Part#	999-0806-150	4" Caster Mounting Bracket	4		
Same as Part#	100-6750-005	1/2-13 High Hex Head Nylon Lock Nut	4		

MISCELLANEOUS HARDWARE & INSTRUCTION LITERATURE

Order #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
Same as Part#	100-8600-015	1.00" Dia. x .25"Thk Duopreen Cushion Disk (Head deck)	2		
Same as Part#	100-4550-010	Button Stops (Bottom of four main frame brackets)	4		
Same as Part#	100-0510-001	Pendant Alligator Clip	1		
Same as Part#	999-0806-190	Service/Instruction Manual for Alpha II Bed	1		

ASSIST DEVICES

NOTE: Rail "Kits" include both Quick Release Lanyard and Locking Bolt/Nut mounting hardware

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
ZA78400 (both rails & hardware)	-	Left - Head Half Side Rails (76" & 80") Right - Head Half Side Rails (76" & 80")	1/1/4 for head end		
ZA78500 (includes both rails & two foot bracket kits)	-	Left - Foot Half Side Rails (80") with hardware Right - Foot Half Side Rails (80") with hardware Foot Bracket Kits with hardware	1/1/4 for 80" foot end		
ZA79400 (includes both rails & two foot bracket kits)	-	Left - Foot Half Side Rails (76") with hardware Right - Foot Half Side Rails (76") with hardware Foot Bracket Kits with hardware	1/1/4 for 76" foot end		
	999-0784-907G	Rt. Head (76"/80") or Lft. Foot (80") Half Rail only	1		
	999-0784-908G	Lft. Head (76"/80") or Rt. Foot (80") Half Rail only	1		
	999-0794-907G	76" Bed Left Foot Half Rail Only	1		
	999-0794-908G	76" Bed Right Foot Half Rail Only	1		
-	999-0785-905	Half Rail Foot Bracket Hardware Bag Only (Includes 2 brackets and mounting hardware)	1		
-	999-0775-025G	Foot Bracket only	1		
Assist Bars					
ZA80300 (includes hardware)	-	One Head Assist Bar Kit (Includes Assist Bar and Mounting Hardware)	1/2 for head end		
Same as Part#	999-0803-905	Head Assist Bar Hardware Bag Only (Includes Quick Release Lanyard and Bolt/Nut Hardware)	1 Bag		
ZA80350 (includes 1 foot bracket)	-	One Foot Assist Bar Kit (Includes Assist Bar Kit & Foot Bracket Kit w/mounting hardware)	1/2 for foot end		
Same as Part#	999-0786-995	Assist Bar Foot Bracket Hardware Bag Only (Includes 2 brackets and mounting hardware)	1 Bag		
Same as Part#	999-0803-902G	One Hd. or Ft. Assist Bar Only (without hardware)	1		
Same as Part#	999-0784-100	Quick Release Lanyard Assembly Only	1		
Trapeze Support					
ZA79000	-	Trapeze Support Adaptor Kit (Includes Trapeze Support and attaching hardware)	1 for head end		
Same as Part#	999-0790-901G	Trapeze Support Weldment Only	1		
Same as Part#	999-0790-905	Trapeze Support Hardware Bag Only (Includes mounting hardware and assembly instruction sheet)	1 Bag		
ZA78100	-	Trapeze Bar (Patient Helper) (must use with ZA79000)	1		

ACCESSORIES

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
ZA76800	-	Traction Adaptor Kit	1		
ZA19000	554-0190-000	Brd. Mounted I.V. Sockets (includes bracket, cap & hdwr)	1		

42" WIDE DECK KIT WITHOUT BOARDS

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
ZA811000	-	42" WIDE DECK KIT WITHOUT BOARDS	1		
Kit Includes the Following . . .					
-	999-0811-921G	Left-Hand Head Extension Weldment	1		
-	999-0811-922G	Right-Hand Head Extension Weldment			
-	999-0810-004G	Left-Hand Seat Pan Extension Weldment			
-	999-0810-005G	Right-Hand Seat Pan Extension Weldment			
-	999-0810-002G	Left-Hand Knee Extension Weldment			
-	999-0810-012G	Right-Hand Knee Extension Weldment			
-	999-0811-931G	Left-Hand Foot Extension Weldment			
-	999-0811-932G	Right-Hand Foot Extension Weldment			
-	999-0811-950	Hardware Box	1		
999-0811-950 Hardware Box Includes . . .					
-	999-0032-010	Short Self-Wrenching Nut (Head end pan assemblies to foot end pan assemblies)	2 1 each side		
-	100-5431-002	5/16-18 x .375" Hex Washer Head Machine Screw (Head end pan assemblies to foot end pan assemblies)	2 1 each side		
-	100-7931-008	5/16 x 3.50" Clevis Pin w/Hole (Secures pan sides to deck frame sides (4 RH and 4 LH))	8 4 each side		
-	100-2001-006	1/9/16 Hair Pin Clip (Secures long clevis pins to deck frame)	8 4 each side		
-	999-0811-015	Wide Kit Instruction Sheet	1		

WIDE DECK KITS WITH WIDE BOARDS AND STAFF CONTROL CUTOUTS

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
WIDE KITS FOR ALPHA II BEDS WITH BOARDS & STAFF CONTROL ASSEMBLIES					
ABW53750	-	42" Wide Kit for Rail Mount - Solar Oak Bds w/CUTOUT			
ABW48750	-	42" Wide Kit for Rail Mount - Med Oak Bds w/CUTOUT			
ABW80750	-	42" Wide Kit for Rail Mount - Walnut Oak Bds w/CUTOUT			
ABWO4750CCR	-	42" Wide Kit for Rail Mount - CherCC Oak Bds w/CUTOUT			
ABW29750CCR	-	42" Wide Kit for Rail Mount - WinCC Oak Bds w/CUTOUT			

WIDE KITS WITH BOARDS AND EMBEDDED STAFF CONTROL ASSEMBLIES

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
WIDE KITS FOR ALPHA II BEDS WITH BOARDS & STAFF CONTROL ASSEMBLIES					
ZLAB811053	-	42" Wide Kit for Rail Mount - Solar Oak Bds w/Staff Control			
ZLAB811048	-	42" Wide Kit for Rail Mount - Med Oak Bds w/Staff Control			
ZLAB811080	-	42" Wide Kit for Rail Mount - Walnut Oak Bds w/Staff Control			
ZLAB811004CCR	-	42" Wide Kit for Rail Mount - CherCC Oak Bds w/Staff Control			
ZLAB811029CCR	-	42" Wide Kit for Rail Mount - WinCC Oak Bds w/Staff Control			

STANDARD 4" EXTENSION PAN KITS

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
ZA71900	-	STANDARD 4" EXTENSION PAN KIT includes:	1		
-	999-0719-001G	Standard 4" Extension Pan - Grey	1		
-	999-0719-995	Hardware Bag	1		
Hardware Bag Includes . . .					
-	100-5231-001	5/16-18 x.75" Carriage Bolt (Attaches pan to foot deck from top)	2 1 each side		
-	100-6931-001	5/16-18 Wing Nut (Secures carriage bolts attaching pan to foot deck)	2 1 each side		
-	100-7931-006	5/16 x 1.75" Clevis Pin (Replaces existing clevis pin for mounting tube positioning)	2		
-	999-0719-115 (p1)	4" Extension Pan Instruction Sheet	1		

WIDE 4" EXTENSION PAN KITS

Purchase #	Part #	Description	Qty Needed On Bed	Qty Ordered	Order Date
ZA821000	-	WIDE DECK 4" EXTENSION PAN KIT	1		
Kit Includes the Following . . .					
-	999-0821-001G	Wide Deck 4" Extension Pan - Grey	1		
-	999-0821-995	Hardware Bag	1		
999-0821-995 HARDWARE BAG INCLUDES . . .					
-	100-5225-009	1/4-18 x.75" Carriage Bolt (Attaches pan to foot deck from top)	2 1 each side		
-	100-8525-001	1/4-18 Spring Lock Washer (Sits on carriage bolt between deck bottom and pan knob)	2 1 each side		
-	999-0810-009	Black Pan Knob (Secures carriage bolts attaching pan to foot deck)	2 1 each side		
-	100-7931-006	5/16 x 1.75" Clevis Pin (Replaces existing clevis pin for mounting tube positioning)	2		
-	999-0719-115 (p2)	Wide Deck 4" Extension Pan Instruction Sheet	1		

BED HARDWARE

Purchase #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
DECK TO FRAME MOUNTING HARDWARE					
Same as Part#	100-5431-002	5/16-18 x .375" Hex Washer Head Machine Screw Secures Head & Knee Decks to Pan Seat and Knee to Foot Deck	6		
Same as Part#	999-0032-010	Short Self-Wrenching Nut Secures Head & Knee Decks to Pan Seat and Knee to Foot Deck	6		
Same as Part#	100-7950-004	.50" x 2.00" Clevis Pin with hole Secures Head & Knee Decks to Pan Seat Brackets	2		
Same as Part#	100-7518-001	7/16-.50" Circle Cotter Secures Clevis Pin for Head & Knee Decks to Pan Seat Brackets	2		
Same as Part#	100-5431-023	5/16-18 x 2.50" Hex Head Machine Screw Secures Edema Ratchets to Frame Leveler Mounting Weldments	2		
Same as Part#	100-6731-006	5/16-18 Thin Hex Head Nylon Lock Nut Secures Screws for Edema Ratchets to Frame Leveler Mounting Weldments and Foot Deck Leveler Brackets	8		
Same as Part#	100-8410-004	.625OD x .437ID x .093THK Spacer Seats Between Edema Ratchets and Foot Deck Leveler Brackets	2		
Same as Part#	999-0633-100	5/16-18 x .235" Shoulder Screw Secures Edema Ratchets to Foot Deck Leveler Brackets	2		
U-LEVERS TO MAIN FRAME AND RADIAL ARM MOUNTING HARDWARE					
Same as Part#	100-7950-005	.50" x 1.75" Clevis Pin with hole Secures Radial Arm to Upper Foot U-lever Bracket	1		
Same as Part#	100-8650-005	.50"ID x .75"OD x .25"Thk Nylon Washer Seat on both sides of Radial Arm inside U-lever Bracket	2		
Same as Part#	100-7500-015	.50" Reg. .062 Rue Ring Secures Clevis Pin to Upper Foot U-lever Bracket and Radial Arm	1		
Same as Part#	999-0779-100	1/2-13NC x 2.50" Shoulder Bolts Secures Upper U-levers to Main Frame Brackets & Lower U-levers	8		
Same as Part#	100-8601-001	1.25"OD x .516"ID x .062"THK Nylon Washer Between Upper U-Levers to Main Frame, Lower U-levers, & Nuts	16		
Same as Part#	100-6750-006	1/2-13 Low Hex Head Nylon Lock Nut Secures Button Head Cap Screws to U-levers	8		
CASTER CARRIAGE MOUNTING HARDWARE					
Same as Part#	999-0779-100	1/2-13NC x 2.50" Shoulder Bolts Secures Lower U-Levers to Carriage Mounting Brackets	4		
Same as Part#	100-8601-001	1.25"OD x .516"ID x .062"THK Nylon Washer Between Lower U-Levers & Caster Carriage Brackets & Lock Nuts	8		
Same as Part#	100-6750-006	1/2-13 Low Hex Head Nylon Lock Nut Secures Button Head Cap Screws to Caster Carriage Brackets	4		
Same as Part#	100-7950-005	.50" x 1.75" Clevis Pin with Hole Secures Radial Arm to Head End Caster Carriage Bracket	1		
Same as Part#	100-8650-005	.50"OD x .75"ID x .25"THK Nylon Washer Seat on both sides of Radial Arm inside Caster Carriage Bracket	2		
Same as Part#	100-7500-015	.50" Reg. .062 Rue Ring Secures Clevis Pin to Radial Arm & Caster Carriage Bracket	1		
CASTER KEEPER HARDWARE					
Same as Part#	999-0809-150	Inner Keeper 2 used on Standard Carriage Caster (head end)	2		
Same as Part#	999-0809-151	Outer Keeper 2 used on Standard Carriage Caster (head end)	2		
Same as Part#	100-5425-059	1/4-20 x 2.50" Hex Head Cap Screw Used to secure Inner Keeper to Outer Keeper	2		
Same as Part#	100-6725-003	1/4-20 Thin Nylon Lock Nut Secures Hex head Cap Screw to Inner Keeper and Outer Keeper	2		

CONTROL BOX AND MOTOR MOUNTING HARDWARE

Purchase #	Part #	Description	Qty On Bed	Qty Ordered	Order Date
CONTROL BOX MOUNTING HARDWARE					
Same as Part#	100-5725-004	1/4-20 x .75" Phillips Head Tapping Screw Secures Control Box to 2 Welded Mounting Brackets on Frame	4		
Same as Part#	100-8425-006	.311"ID x .75"OD x .062"Thk Flat Washer Between Control Box holes and four 1/4-20 Tapping Screws	4		
Same as Part#	100-5710-013	#10-24 x .375" Phillips Head Self-Tapping Screw Secures Power Cord Ground Wire to Control Box Mounting Bracket	1		
HEAD MOTOR MOUNTING HARDWARE					
Same as Part#	999-0808-455	12mm Dia. x 55mm Clevis Pin with hole Secures Head Motor Shaft to Head Deck Bracket	1		
Same as Part#	100-7500-015	.50" Reg. .062 Rue Ring Secures Head Motor Clevis Pins to Brackets	2		
FOOT MOTOR MOUNTING HARDWARE					
Same as Part#	999-0808-455	12mm Dia. x 55mm Clevis Pin with hole Secures Foot Motor End to Main Frame Crossbrace Bracket	1		
Same as Part#	999-0775-445	12mm Dia. x 45mm Clevis Pin with hole Secures Foot Motor Shaft to Knee Deck Bracket	1		
Same as Part#	100-7500-015	.50" Reg. .062 Rue Ring Secures Foot Motor Clevis Pins to Brackets	2		
HI/LO MOTOR MOUNTING HARDWARE					
Same as Part#	999-0775-445	12mm Dia. x 45mm Clevis Pin with hole Secures Hi/Lo Actuator Motors to Pan Seat Brackets - hd & ft hi/los	2		
Same as Part#	100-7938-005	.375" x 2.00" Clevis Pin with hole Secures Hi/Lo Actuator Shafts to Upper U-lever Brackets - hd & ft hi/los	2		
Same as Part#	100-7500-015	.50" Reg. .062 Rue Ring Secures 2 Clevis Pins to Foot Hi/Lo Actuator (Motor & Shaft) and Head Actuator Motor end to Frame Mounting Brackets	2		
Same as Part#	100-7518-001	7/16-1/2" Circle Cotter Secures 2 Clevis Pin to Head Hi/Lo Actuator Shaft & Mounting Bracket	2		
Same as Part#	999-0806-090	.375 x .4688 x .375 Teflon Flanged Bushings	2		



STANDARD ALPHA II BED SERVICE PART DIAGRAM

Model 706; AX7174 Shown

